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The method given by the AIAG MSA manual 1 has the following strict requirements for data collection: There must be a known reference value for each part. You must have at least 8 parts with reference values that are approximately equidistant intervals. The minimum and maximum values must represent the process range.

Data requirements for the AIAG method for an attribute ...

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Measurement System Analysis (MSA) Definition

Measurement Systems Analysis has been attempted and done in many Quality initiatives in the past. It gained wider recognition when it was formally defined as one of the key requirements in the QS 9000 Quality Standard, and when it was recognized as an important technique in Six Sigma initiatives.

Measurement Systems Analysis : A Management Perspective ...

Measurement Systems Analysis Reference Manual, 2nd ed., (1995). Chrysler Corp., Ford Motor Corp., General Motors Corp., 120 pages. NCSL RP on uncertainty analysis Determining and Reporting Measurement Uncertainties, National Conference of Standards Laboratories RP-12, (1994), Suite 305B, 1800 30th St., Boulder, CO 80301.

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