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motorsailor. The interior layout plan is the optional plan B with a large double aft berth and separate head in the master cabin. Her Ketch rig, dual steering stations, large pilot house with opening sun roof make this model quite unique and would make a fantastic option for either a live aboard couple or sailor that wishes to complete the loop.

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Industrial Power Products and marinizing them in-house for their own trawlers with marinizing kits that they purchased from Lehman. Note that these engines were the lower horsepower versions then the Lehman marinized engines (4cyl 71hp 2711E vs 80hp 2712E & 6cyl 109hp 2714E vs 120hp 2715E) and were painted a greenish or yellowish gold

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instead of ...

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Natural 4 cylinder diesel with rating of max 78 SAE HP [58kW]. Old Model.

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Expected life for Ford Lehman diesel engines? 5000 hrs. on a Lehman is just getting broken in. 10,000 hrs. is easy, and a lot run up to 15,000 hrs. with no problems.

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Lehman The Ford Dorset and Dover engines are a series of inline four and six cylinder diesel engines that were marinized by the Lehman Brothers of New Jersey. The engines were built in the United Kingdom.

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Here are PDFs of spare parts lists for the Lehman Ford and American Diesel engines available for you to download . Best compatibility with Adobe Acrobat
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Spare Parts for Lehman Ford Engines - American Diesel Corp

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* Marinizers may have used the 2704C as the Base Engine for their marine engines (like the Lehman 6D380) until the 2715E went into production in 11/1970 (see Lo2 and J#). * This engine is equipped with a Simms Minimec mechanically governed mechanical jerk-type fuel injection pump. The 120 BHP output rating @ 2500 rpm is achieved

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when the engine is at full throttle and overloaded enough that the injection pump rack is fully advanced to maximum spray duration (ie when at WOT and under full ...

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